

# Tools

for Perfect Surfaces

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## Pre-Polishing

## Sisal-Cloth



To pre-polish stainless steel, sisal-cloth buffs are a must. When used with white pre-polishing compound, excellent results will be achieved. After grinding, pre-polishing is the most important process. If pre-polishing is insufficient, surface imperfections will come to light during polishing or mirror finishing. Moderately high pressure must be applied when pre-polishing. Tool must be kept moving during polishing to avoid polishing one area too long as this can create an uneven surface.

## Polishing

## Hard Cloth



The polishing process is intended to remove all traces of previous processes. The stiff cloth buffs offer a high level of stock removal. For stainless steel use white compound. To pre-polish softer non-ferrous metals the stiff cloth buff is used with the brown polishing compound. Light to medium pressure is used when polishing.

## Mirror Finishing

## Soft cloth



To mirror finish all metals, use the soft cloth buff and the blue polishing compound. Mirror polishing requires light pressure to achieve excellent results. To apply compound to buffs, hold the polishing compound to the rotating buff for approximately 10 seconds. Reapply as needed.

**When working with rotating tools,  
follow safety precautions.  
Always wear eye protection!**

**Professional Polishing Tools from Experts.  
Suitable for all metals. Max. Speed: 4000 RPM**

### White polishing compound

For pre-polishing and polishing

### Sisal-Cloth



For pre-polishing stainless steel and hard non-ferrous metals

### Brown polishing compound

For polishing non-ferrous metals

### Hard Cloth



For polishing stainless steel and pre-polishing non-ferrous metals

### Blue polishing compound

For mirror finishing of all metals

### Soft Cloth



For mirror finishing all metals

### HOW is WHAT polished:

#### Stainless Steel

Pre-polishing:  
Sisal-cloth - white compound  
Polishing:  
Hard cloth - white compound  
Mirror finishing:  
Soft cloth - blue compound

#### Non-ferrous metals

Pre-polishing  
*Hard alloys:*  
Sisal cloth - brown compound  
*Soft alloys:*  
Hard cloth - brown compound  
Mirror finishing:  
Soft cloth - blue compound